## features and benefits:

- State-of-the-art 30mm aluminum tubing with push-button connectors
- Frame can also be configured* as a standard 10' backwall (*requires additional 10' graphic purchase)
- Kit includes: one frame, one dye-sublimated zipper pillowcase graphic, stand-off pillowcase graphic ladder, two OCL storage cases
- Lifetime hardware warranty against manufacturer defects


## dimensions:

| Hardware | Graphic |
| :---: | :---: |
| Assembled unit: $232 " w \times 92.27^{\prime \prime} h \times 24 " d$ <br> Stand-off pillowcase graphic ladder: $23.6^{\prime \prime} \mathrm{w} \times 92.7 \text { " } \mathrm{h} \times 17.7^{\prime \prime} \mathrm{d}$ <br> Approximate weight (includes graphic): <br> $118 \mathrm{lbs} / 53.5 \mathrm{kgs}$ <br> Shipping <br> Shipping dimensions - ships in 2 cases: <br> 2 OCL cases: 19 " x 19"w x 56"h <br> Approximate shipping weight (with cases): <br> 188 lbs / 85.3 kgs | Total visual area: $\begin{aligned} & 232 " \mathrm{w} \times 94.5^{\prime \prime} \mathrm{h} \\ & 5893 \mathrm{~mm}(\mathrm{w}) \times 2400 \mathrm{~mm}(\mathrm{~h}) \end{aligned}$ <br> Stand-off graphic total visual area: 23.6"w x 97"h <br> Please be sure to include a 2" bleed around the perimeter. <br> Refer to related graphic template for more information. |

## additional information:

## Graphic material:

dye-sublimated zipper pillowcase fabric
Optional Accessories:
Lumina 8-50 watt halogen lighting,
literature pocket, stand-off graphic shelf, graphic header, larger freight cases

We are continually improving and modifying our product range and reserve the right to vary the specifications without prior notice. All dimensions and weights quoted are approximate and we accept no responsibility for variance. E\&OE. See Graphic Templates for graphic bleed specifications.

| Parts Included |  |  |
| :---: | :---: | :---: |
| Part Label | Qty | Part Code |
| 1270MM X 30MM TUBE | $\times 12$ | WV10-01-T1 |
| R2250 (1163MM ARC) CURVED TUBE | x7 | WV10-01-T2 |
| 30MM CURVED TUBE WITH PART T AND 90B LEFT SIDE | $\times 1$ | WV10-01-T2-L |
| 30MM CURVED TUBE WITH PART T AND 90B RIGHT SIDE | $\times 1$ | WV10-01-T2-R |
| (2)128MM TUBES SWAGED WITH PART TC-30-T | x2 | WV10-01-04 |
| (2)128MM TUBES SWAGED WITH PART TC-30-T | $\times 2$ | WV10-01-T7 |
| (2) 128MM TUBES SWAGED WITH PART TC-30-X | $\times 2$ | WV10-01-T5 |
| R2250 X 30MM TUBE WITH WELDED SWAGE RIGHT SIDE | $\times 1$ | WV10-01-T6-PART C |
| 30MM LEG TUBE WITH LEVELING FOOT | $\times 1$ | WV10-01-T7-V2 |
| (2) 67MM TUBES SWAGED WITH PART TC-30-T AND SPACER | $\times 1$ | WV20-01-T7 |
| (2) 67MM TUBES SWAGED WITH PART TC-30-X | $\times 1$ | WV20-01-T2 |
| STEEL PLATE FOR WVC | $\times 2$ | WVC-PLATE-STD |
| 20' FABRIC GRAPHIC | $\times 1$ | WV20-01-G |



| Parts Included |  | Qty |
| :--- | :--- | :--- |
| Part Label | Part Code |  |
| FABRIC GRAPHIC | x2 | WV10-01-G |
| LN114 BOLT | x2 | TC-30-90 |
| 90 DEGREE ELBOW JOINT FOR 30MM TUBING | x6 | WV10-01-T1 |
| 1270MM X 30MM TUBE | x1 | WV10-01-T2-L |
| 30MM CURVED TUBE WITH PART T AND 90B LEFT SIDE | (21 | W4 |
| 30MM CURVED TUBE WITH PART T AND 90B RIGHT SIDE | WV10-01-T2-R |  |
| R2250 (1163MM ARC) CURVED TUBE | x2 | WV10-01-T2 |
| (2) 128MM TUBES SWAGED WITH PART TC-30-T | x1 | WV10-01-T5 |
| (2) 128MM TUBES SWAGED WITH PART TC-30-X | x2 | WVC-PLATE-STD |
| STEEL PLATE FOR WVC |  |  |


C

| Qty | Part Code |
| :--- | :--- |
| x1 | WL01-G |
| x2 | TCH30 |
| x1 | WL01-T1 |
| x2 | WL01-T2 |
| x4 | WL01-T3 |




STEP 2: ATTACH FEET


Install WVC-PLATE-STD feet with 6 mm Allen key.

STEP 4: ASSEMBLE LADDER
FRAME



STEP 3: APPLY GRAPHIC


Connect bottom and top tubes to side tubes following the labels.


Connect top and bottom sides of frame by lining up holes with snap buttons.


Then connect WL01-T1 middle spreader to sides.


Use WV10-01-T5 to connect middle frame sections, snap on buttons.


STEP 5: ATTACH GRAPHICS


STEP 6: ATTACH TO
BACKWALL WITH CLAMPS


